## Genetic engineering for copolymerized bio-polyester production from methanol

## Izumi Orita

Department of Bioengineering, Graduate School of Bioscience and Biotechnology, Tokyo Institute of Technology

### **Research** aims

Polyhydroxyalkanoate (PHA) is an intracellular biopolyester, which is synthesized by various microorganisms as the energy storage compound. This biopolyester can be produced from sugar and plant oil derived by biomass; furthermore, it has biodegradability and biocompatibility. Therefore, PHA is attracting interest as a substitute for petroleum-derived plastics. The most representative PHA is poly(3-hydroxybutyrate)[P(3HB)], which is the homopolymer composed of only C<sub>4</sub> monomer unit. However, P(3HB) is not suitable for practical use because its physical property is stiff and brittle. On the other hand, copolyesters copolymerized with medium-chain-length monomer  $(C_6 - C_{10})$ have flexible properties. In this study, genetic engineering of microorganisms was performed for efficient production of PHA copolymer composed of C4 and C6 monomer units from methanol, which is inexpensive and sustainable feedstock. For this purpose, three kinds of methylotrophic bacteria (methylotrophs), capable of growth on methanol as a sole carbon source, and a non-methylotrophic representative PHA producer were used as the host strains.

## Methods

General genetic manipulation was performed using Escherichia coli DH5 $\alpha$  and S17-1. Three methylotrophs, Methylobacterium extorquens AM1, Paracoccus denitrificans, and Methylobacillus flagellatus and hydrogen oxidizing bacterium Ralstonia eutropha (non-methylotroph) were used as the host strains. The target genes were amplified by PCR and then ligated with modified pCM80<sup>1)</sup> or pK18mobsacB for gene expression or homologous recombination, respectively. The accumulated PHAs were analyzed as follows. The cells were grown in nitrogenlimited medium containing 0.5% or 1% (v/v) methanol. After the cultivation, the cells were harvested, followed by lyophilized. Cellular PHA content and composition were determined by GC and GC-MS after methanolysis of the dried cells in the presence of 15% sulfuric acid. Furthermore, the extracted PHAs were analyzed by GPC and NMR.

## Results

# 1. Genetic engineering of M. extorquens and P. denitrificans.

First of all, we have reanalyzed PHAs produced by M. extorquens AM1 wild-type strain and a previously constructed mutant strain, AM1C<sub>Ac</sub>, in which its PHA synthase gene was replaced by a gene of the Aeromonas caviae PHA synthase  $(phaC_{Ac})$  with a broad specificity. The PHA produced by M. extorquens AM1 from methanol was previously thought to be P(3HB). Surprisingly, our results revealed that M. extorquens AM1 synthesized poly(3-hydroxybutyrate-co-3-hydroxyvalerate) [P(3HB-co-3HV)] copolymer copolymerized with C5 monomer unit. On the other hand, the mutant strain AM1CAc accumulated poly(3-hydroxybutyrate-co-3-hydroxyvalerate-co-3-hydroxyhexanoate) [P(3HB-co-3HV-co-3HHx)] terpolymer composed of C<sub>4</sub>, C<sub>5</sub> and C<sub>6</sub> monomer units (Table 1). Next, the genes encoding enzymes for supplying the precursor of second monomer focusing on CoA intermediate on the ethylmalonyl-CoA pathway, which is for regeneration of glyoxylate in this bacterium<sup>2)</sup>, were introduced in *M. extorquens* AM1C<sub>Ac</sub>. As a result, when the gene encoding crotonyl-CoA carboxylase/reductase was expressed, C<sub>6</sub> monomer composition was increased 2 times compared with the parent strain, though C<sub>6</sub> monomer composition was still low. We also succeeded in increasing PHA production and C<sub>5</sub> monomer composition by expression of the phaA and phaB genes encoding monomer supplying enzymes (Table 1).

It was reported that *P. denitrificans* accumulates P(3HB) from methanol<sup>3)</sup>. Its PHA polymerase gene was replaced with the  $phaC_{Ac}$  gene or its mutant  $phaC_{NSDG}$  gene by homologous recombination. However, unfortunately, these transformants accumulated only P(3HB) from methanol like the parent strain.

### 2. Conferring PHA synthesis ability on M. flagellatus

*M. flagellatus* is an obligate methylotroph, which can grow on methanol very efficiently, but is unable to synthesize PHA. In this methylotroph, we expressed the *phaA* and *phaB* genes from *R. eutropha* and the *phaC*<sub>NSDG</sub> genes under the control of its own methanol dehydrogenase promoter. As the result of cultivation, the transformant accumulated 7 wt% P(3HB), though its growth rate was lower than that of the parent strain.

Strain	Cultivation	- or h		PHA content (wt%)	Composition (mol%)		
	time <sup>a</sup> (h)	DCW <sup>b</sup> (g/l)	RCW <sup>c</sup> (g/l)		3HB (C <sub>4</sub> )	3HV (C <sub>5</sub> )	3HHx (C <sub>6</sub> )
AM1	72	0.699	0.642	8.38	95.7	3.92	0
AM1C <sub>Ac</sub>	72	0.874	0.580	32.6	99.2	0.710	0.280
AM1C <sub>Ac</sub> /pCM80-ccr	96	0.720	0.539	25.1	99.5	0.528	0.528
AM1C <sub>Ac</sub> /pCM80Km-phaAB	72	0.416	0.241	43.6	96.6	3.23	0.201

<sup>a</sup>Cells were cultured on the medium containing 0.5% methanol.

<sup>b</sup> Dry cell weight.

° Residual cell weight.

## 3. Conferring methanol utilization ability on R. eutropha

*R. eutropha* accumulates more than 80 wt% PHA when grown on sugar and plant oil, but is unable to grow on methanol. Analyses of the genome sequence revealed that this bacterium has homologs of enzymes involved in methanol oxidation. Therefore, we overexpressed them in *R. eutropha*. Characterization of the transformants is in progress.

## Conclusion

In this study, genetic engineering techniques were applied to strains of methylotroph and non-methylotroph for efficient PHA copolymer production from methanol. We succeeded in constructing a strain of methylotroph, which can efficiently synthesize PHA copolymer composed of not only short-chain-length monomers but also  $C_6$  monomer unit. We also succeeded in conferring PHA production ability on a strain of methylotroph, which is originally unable to synthesize PHA. However, both composition of  $C_6$ monomer and PHA productivity are still low. Further strain improvement through genetic engineering is required.

### References

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